

KOHLERengines

PISTON/RING ASSEMBLIES

Kohler Co. is pleased to announce that we now package the appropriate ring set with each service piston.

The piston/ring assemblies were phased in starting August 15, 1985. Ring sets can continue to be ordered separately. Pistons without rings, however, are no longer available.

The following list shows the engine model, current piston, current ring set, new piston/ring assembly. List prices are also included.

Please refer any questions you may have regarding this change to your Kohler source of supply.

Model	Current Piston	Description	Current Ring Set	Description	Piston W/Rings	List Price
K91	40 074 01	Piston Std.	220801	Ring Set Std.	46 874 01	
	46 074 02	Piston .003	220801	Ring Set .003	46 874 02	
	46 074 03	Piston .010	220802	Ring Set .010	46 874 03	
	46 074 04	Piston .020	220803	Ring Set .020	46 874 04	
	46 074 05	Piston .030	220804	Ring Set .030	46 874 05	
K141/161	41 074 01	Piston Std.	231424	Ring Set Std.	41 874 01	
	41 074 02	Piston .010	231425	Ring Set .010	41 874 02	
	41 074 03	Piston .020	231426	Ring Set .020	41 874 03	
	41 074 04	Piston .030	231427	Ring Set .030	41 874 04	
K141/161/181	41 074 05	Piston Std.	232575	Ring Set Std.	41 874 05	
	41 074 06	Piston .003	232575	Ring Set .003	41 874 06	
	41 074 07	Piston .010	232576	Ring Set .010	41 874 07	
	41 074 08	Piston .020	232577	Ring Set .020	41 874 08	
	41 074 09	Piston .030	232578	Ring Set .030	41 874 09	
K241/K482	47 074 11	Piston Std.	235287	Ring Set Std.	47 874 01	
	47 074 12	Piston .003	235287	Ring Set .003	47 874 02	
	47 074 13	Piston .010	235288	Ring Set .010	47 874 03	
	47 074 14	Piston .020	235289	Ring Set .020	47 874 04	
	47 074 15	Piston .030	235290	Ring Set .030	47 874 05	
K301	47 074 16	Piston Std.	235889	Ring Set Std.	47 874 06	
	47 074 17	Piston .003	235889	Ring Set .003	47 874 07	
	47 074 18	Piston .010	235890	Ring Set .010	47 874 08	
	47 074 19	Piston .020	235891	Ring Set .020	47 874 09	
	47 074 20	Piston .030	235892	Ring Set .030	47 874 10	
K321	47 074 21	Piston Std.	236762	Ring Set Std.	47 874 11	
	47 074 22	Piston .003	236763	Ring Set .003	47 874 12	
	47 074 23	Piston .010	236764	Ring Set .010	47 874 13	
	47 074 24	Piston .020	236765	Ring Set .020	47 874 14	
	47 074 25	Piston .030	236766	Ring Set .030	47 874 15	
K341	45 074 61	Piston Std.	45 108 06	Ring Set Std.	45 874 01	
	45 074 62	Piston .003	45 108 06	Ring Set .003	45 874 02	
	45 074 63	Piston .010	45 108 07	Ring Set .010	45 874 03	
	45 074 64	Piston .020	45 108 08	Ring Set .020	45 874 04	
	45 074 65	Piston .030	45 108 09	Ring Set .030	45 874 05	
K361	45 074 36	Piston Std.	45 108 06	Ring Set Std.	45 874 06	
	45 074 37	Piston .003	45 108 06	Ring Set .003	45 874 07	
	45 074 38	Piston .010	45 108 07	Ring Set .010	45 874 08	
	45 074 39	Piston .020	45 108 08	Ring Set .020	45 874 09	
	45 074 40	Piston .030	45 108 09	Ring Set .030	45 874 10	

List Prices shown are the basis for trade discounts and are not intended as resale prices.
Prices subject to change without notice.

Model	Current Piston	Description	Current Ring Set	Description	Piston W/Rings	List Price
K532	48 074 21	Piston Std.	48 108 01	Ring Set Std.	48 874 01	
	48 074 22	Piston .003	48 108 01	Ring Set .003	48 874 02	
	48 074 23	Piston .010	48 108 02	Ring Set .010	48 874 03	
	48 074 24	Piston .020	48 108 03	Ring Set .020	48 874 04	
	48 074 25	Piston .030	48 108 04	Ring Set .030	48 874 05	
K582	48 074 26	Piston Std.	48 108 05	Ring Set Std.	48 874 06	
	48 074 27	Piston .003	48 108 05	Ring Set .003	48 874 07	
	48 074 28	Piston .010	48 108 06	Ring Set .010	48 874 08	
	48 074 29	Piston .020	48 108 07	Ring Set .020	48 874 09	
	48 074 30	Piston .030	48 108 08	Ring Set .030	48 874 10	
K331-K662	49 074 01	Piston Std.	271508	Ring Set Std.	49 874 01	
	49 074 02	Piston .003	271508	Ring Set .003	49 874 02	
	49 074 03	Piston .010	271509	Ring Set .010	49 874 03	
	49 074 04	Piston .020	271510	Ring Set .020	49 874 04	
	49 074 05	Piston .030	271511	Ring Set .030	49 874 05	
KT17	52 074 67	Piston Std.	52 108 01	Ring Set Std.	52 874 01	
	52 074 68	Piston .003	52 108 01	Ring Set .003	52 874 02	
	52 074 69	Piston .010	52 108 02	Ring Set .010	52 874 03	
	52 074 70	Piston .020	52 108 03	Ring Set .020	52 874 04	
	52 074 71	Piston .030	52 108 04	Ring Set .030	52 874 05	
KT19	52 074 72	Piston Std.	52 108 01	Ring Set Std.	52 874 06	
	52 074 73	Piston .003	52 108 01	Ring Set .003	52 874 07	
	52 074 74	Piston .010	52 108 02	Ring Set .010	52 874 08	
	52 074 75	Piston .020	52 108 03	Ring Set .020	52 874 09	
	52 074 76	Piston .030	52 108 04	Ring Set .030	52 874 10	
KT17/M18	52 074 89	Piston Std.	52 108 09	Ring Set Std.	52 874 11	
	52 074 90	Piston .003	52 108 09	Ring Set .003	52 874 12	
	52 074 91	Piston .010	52 108 10	Ring Set .010	52 874 13	
	52 074 92	Piston .020	52 108 11	Ring Set .020	52 874 14	
	52 074 93	Piston .030	52 108 12	Ring Set .030	52 874 15	